

ELSIST MODBUS TCP/IP

Supported Series: SlimLine & Netsyst controllers Ethernet TCP/IP

Website: <http://www.elsist.it>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	ELSIST MODBUS TCP/IP		
PLC I/F	Ethernet		
Port no.	502		
PLC sta. no.	1	0~254 (255 Broadcast)	

PLC Setting:

Communication mode	Modbus TCP/IP
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Device Address:

Bit/Word	Device type	Format	Range	Memo
B	%MX	DDDDD	1 ~ 65535	0x01 Read coil 0x05 write single coil
B	%MW_Bit	DDDDdd	100 ~ 6553515	0x03 Read holding register 0x10 write single register
W	%MW	DDDDD	1 ~ 65535	0x03 Read holding register 0x10 write multiple registers
DW	%MWD	DDDDD	1 ~ 65535	0x03 Read holding register 0x10 write multiple registers

Wiring Diagram:

Ethernet cable:

